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(71) Applicant (for all designated States except US): **BASELL POLYOLEFINE GMBH [DE/DE]**; Brühler Strasse 60, 50389 Wesseling (DE).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **SCHOTTEK, Jörg [DE/DE]**; Mühlgasse 3, 60486 Frankfurt (DE). **SCHAUER, Diana [DE/DE]**; Heinrich-Heine-Strasse 12, 63486 Bruchköbel (DE).

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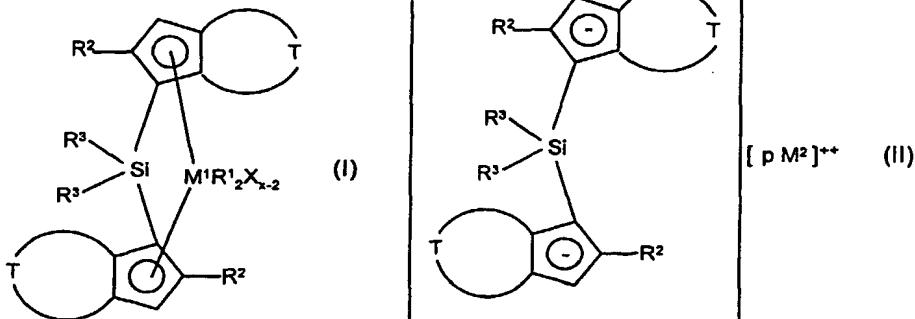
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(54) Title: PREPARATION OF DIALKYL-ANSA-METALLOCENES



(57) **Abstract:** In a process for the racemoselective preparation of silicon-bridged dialkyl-ansa-metallocenes of the formula (I) comprises reacting a ligand starting compound of the formula (II) with a transition metal dialkyl compound of the formula (III)  $M^1X_xR^{1*2}D_y$  (III), where  $M^1$  is an element of group 4, 5 or 6 of the periodic Table of the Elements,  $R^1$  are identical  $C_{1-20}$ -alkyl or  $C_{7-40}$ -arylalkyl radicals,  $X$  are identical or different halogens,  $R^2$  are identical or different  $C_{1-40}$  radicals,  $R^3$  are identical or different  $C_{1-40}$  radicals,  $T$  is a divalent  $C_{1-40}$  group which together with the cyclopentadienyl ring forms a further saturated or unsaturated ring system which has a ring size of from 5 to 12 atoms, where  $T$  may contain the heteroatoms Si, Ge, N, P, O or S in the ring system fused onto the cyclopentadienyl ring,  $M^2$  is Li, Na, K, MgCl, MgBr, MgI, Mg or Ca,  $D$  is an uncharged Lewis base ligand,  $x$  is equal to the oxidation number of  $M^1$  minus 2,  $y$  is from 0 to 2 and  $p$  is 1 in the case of doubly positively charged metal ions or 2 in the case of singly positively charged metal ions or metal ion fragments.

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